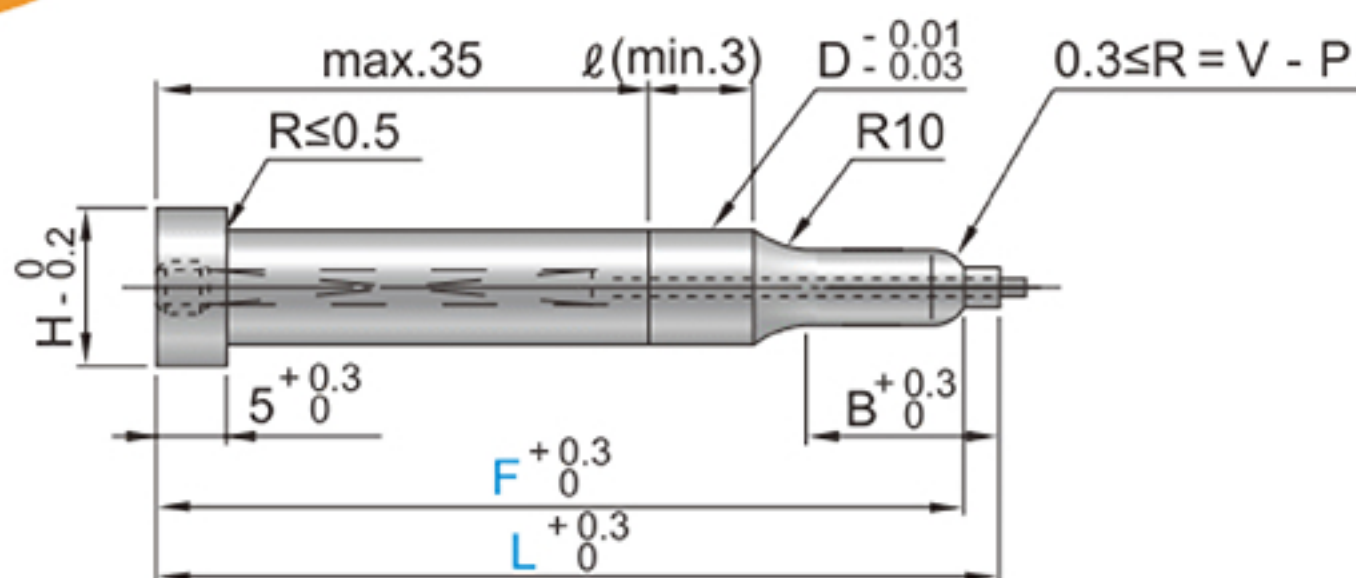
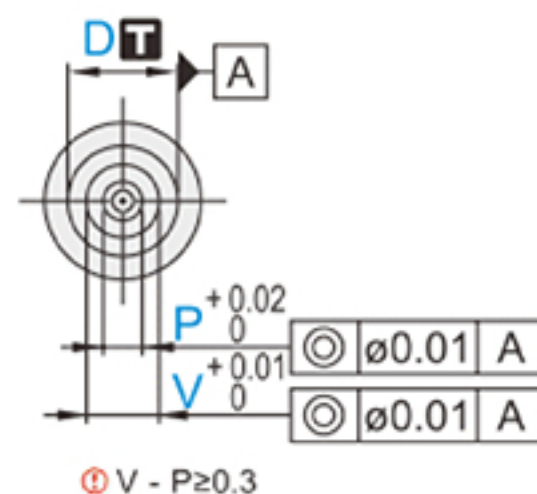


WSJMS
WPJMS
A-WSJMS
A-WPJMS

-TiCN
H-WPJMS
AH-WPJMS

-HW
HW-WPJMS
AHW-WPJMS



T	M	H	D	Type			Catalog No.
					TiCN 3000HV	HW 3000HV	(B)
D m5	SKD11	60~63HRC	D8-10	WSJMS	—	—	
	SKH51	61~64HRC	D4~6	WPJMS	H-WPJMS	HW-WPJMS	
		64~67HRC	D4~10				
D +0.005/0	SKD11	60~63HRC	D8-10	A-WSJMS	—	—	
	SKH51	61~64HRC	D4~6	A-WPJMS	AH-WPJMS	AHW-WPJMS	
		64~67HRC	D4~10				

ORDER	Catalog No.	L	V	P	F
	WSJMS 4	41.0	V2.60	P1.00	F39.0

Catalog No.				L	V	P min.	F	B	H
(D m5)	(D +0.005/0)		D						
WSJMS	A-WSJMS		4	40-50-60-70-80	2.00 ~ 3.99	1.00	F ≤ L-2	8	7
WPJMS	A-WPJMS		5		2.00 ~ 4.99	2.00			8
-TiCN			6		2.00 ~ 5.99	2.00			9
H-WPJMS	AH-WPJMS		8		3.00 ~ 7.99	3.00			11
-HW			10		3.00 ~ 9.99	3.00			13
HW-WPJMS	AHW-WPJMS								

⚠ V-P ≥ 0.3

⚠ B ≥ (L - F) + √[(V - P)((V - P) - (V - P)/4)] + 2

